



4271 Airpark Dr. • Standish, MI 48658  
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## GRADER BLADES

### BID FORM

This proposal shall be in effect for the period of March 1, 2024 to March 1, 2025. Bid prices may be extended for one (1) additional year by mutual consent of both parties.

#### SPECIFICATIONS

This proposal is for furnishing and delivering annual requirements of Single Bevel and/or Double Bevel Curved Grader Blades to be used on Motor Graders and Underbody Truck Scrapers.

The blades will be of the following types:

- Special-Hardened Steel
- Thru-hardened

The Arenac County Road Commission will determine the quantity of the various types, sizes and lengths of blades desired at the time of placing an order. Normal lengths of blades will be six (6), or seven (7) feet.

All materials must meet the Michigan Department of Transportation 2020 Standard Specifications for Construction. Standard blade punching is required on all blades.

All bid prices shall be F.O.B. Arenac County Road Commission garage located at 4271 Airpark Dr., Standish, Michigan. All blade prices are to be quoted less bolts, nut and washers. All blades shall be guaranteed against breakage occurring during normal usage.

All bidders shall state the weight per foot of all blades, after punching.

All bidders shall state the hardness for the respective blades as bid.

NOTE: Each blade shall have an identifying mark or color to indicate a flame hardened type blade. Special hardened blades shall have attained a hardness of Rockwell "C" of 60 to 65.

Proposals will be submitted on this bid form in a sealed envelope clearly marked on the outside as to its contents.

<b>Special Hardened</b>	Hardness:	Manufacturer:	
3/4" X 8" SBC (serrated)		Lb/ft	\$/ft
5/8" / 7/8" X 8" SBC		Lb/ft	\$/ft
8" / 8" X 108" Reverse Curved (wing blade)		Lb/ft	\$/ft
Radius Wing Shoe 10"x 5" Hardened or equivalent			\$/ea
Radius Wing Shoe 10" x 5" Ni Hard or equivalent			\$/ea
<b>Carbide tip inserts</b>		Manufacturer:	
Pacal Bits or Equal	325 piece order		\$
(PS2244-28FS)			
Include square washers			

Remarks: \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

Company Name: \_\_\_\_\_

Address: \_\_\_\_\_  
 \_\_\_\_\_

Telephone: (for placing orders) \_\_\_\_\_

Email Address: \_\_\_\_\_

Signature: \_\_\_\_\_

Title: \_\_\_\_\_

Date: \_\_\_\_\_

The Arenac County Road Commission will receive sealed bids until 10:00 p.m. (to be opened and read at that time). On Wednesday, February 21, 2024, at their office located at 4271 Airpark Drive, Standish, Michigan 48658, for Grader Blades and Underbody Truck Scrapers.

The Arenac County Road Commission Board reserves the right to accept or reject any or all bids, to waive any informalities in the bids and to make the award in any manner deemed in the best interest of the County of Arenac.

Any questions please contact the Arenac County Road Commission by phone at (989) 718-3250.

